

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	24	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Flexural modulus, 23°C	1100	MPa	ISO 178
Charpy notched impact strength, +23°C	6	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, +23°C	6	kJ/m <sup>2</sup>	ISO 180/1A
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	60 - 80	°C	-
Pre-drying - Time	2 - 4	h	-
Mold temperature	30 - 60	°C	-
Zone 1	210 - 260	°C	-

## Characteristics

### Processing

Injection Molding

### Delivery form

Natural Color

### Features

Copolymer

### Certifications

Recycled Resin Content

### Regional Availability

Europe