

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>Other Standards<sup>S1</sup></b>			
Molding shrinkage, parallel	3.0	%	

S: These properties are reported by the producer according standards that are different to our defaults.

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	149	°C	ISO 11357-1/-3
Vicat softening temperature, A	118	°C	ISO 306

Other properties	Value	Unit	Test Standard
Density	900	kg/m <sup>3</sup>	ISO 1183
Bulk density	345	kg/m <sup>3</sup>	-

3D Data	Value	Unit	Test Standard
Tensile modulus, upright	990 <sup>[1]</sup>	MPa	-
Tensile strength, upright	21 <sup>[1]</sup>	MPa	-
Strain at break, upright	17 <sup>[1]</sup>	%	-

1: ZX-direction

## Characteristics

### Processing

Additive Manufacturing, Laser Sintering

### Applications

Automotive

### Delivery form

Powder, Natural Color

### Regional Availability

North America, Europe, Asia Pacific, South and Central America

### Special Characteristics

Translucent