

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	10	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Yield stress	22	MPa	ISO 527
Strain at break	>50	%	ISO 527
Flexural modulus, 23°C	1250	MPa	ISO 178
Flexural strength	32	MPa	ISO 178
Izod notched impact strength, +23°C	10	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	60	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	85	°C	ISO 75-1/-2

Other properties	Value	Unit	Test Standard
Density	930	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2	h	-
Processing humidity	≤0.2	%	-
Mold temperature	30 - 70	°C	-

Characteristics

Processing

Injection Molding

Special Characteristics

High impact or impact modified

Chemical Resistance

General Chemical Resistance

Applications

Automotive

Regional Availability

North America, Europe, Asia Pacific