

HP648S

PP

Rayomand Petroleum and Energy Commercial Co.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	35	g/10min	ASTM D 1238
Temperature	230	°C	-
Load	2.16	kg	-

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength at Yield	35	MPa	ASTM D 638
Elongation at Yield	10	%	ASTM D 638
Flexural Modulus	1500	MPa	ASTM D 790
Rockwell Hardness	R 102	-	ASTM D 785
Izod Impact notched, 1/8 in	29	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
DTUL @ 66 psi	110	°C	ASTM D 648
Vicat Temperature	155	°C	ASTM D 1525

Other properties	Value	Unit	Test Standard
Density	900	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding

Special Characteristics

Anti-static, Transparent

Features

Low Odor, Low Warpage, Homopolymer

Chemical Resistance

General Chemical Resistance

Certifications

Food contact

Applications

Packaging

Regional Availability

Asia Pacific