

HP400R

PP

Rayomand Petroleum and Energy Commercial Co.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	25	g/10min	ASTM D 1238
Temperature	230	°C	-
Load	2.16	kg	-

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength at Yield	32	MPa	ASTM D 638
Elongation at Yield	13	%	ASTM D 638
Flexural Modulus	1500	MPa	ASTM D 790
Rockwell Hardness	R 100	-	ASTM D 785
Izod Impact notched, 1/8 in	30	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
DTUL @ 66 psi	94	°C	ASTM D 648
Vicat Temperature	152	°C	ASTM D 1525

Other properties	Value	Unit	Test Standard
Density	900	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding

Features

Homopolymer

Certifications

Food contact

Applications

Packaging, Toys

Regional Availability

Asia Pacific