

HIVAL® 2620

PP

Nexeo Plastics, LLC

| Processing/Physical Characteristics | Value | Unit | Test Standard |
|--|--------------|-------------|----------------------|
| ASTM Data | | | |
| Melt Flow Index, MFI | 20 | g/10min | ASTM D 1238 |

| Mechanical properties | Value | Unit | Test Standard |
|------------------------------|--------------|-------------|----------------------|
| ASTM Data | | | |
| Flexural Modulus | 1103 | MPa | ASTM D 790 |
| Izod Impact notched, 1/8 in | 107 | J/m | ASTM D 256 |

| Processing Recommendation Injection Molding | Value | Unit | Test Standard |
|--|----------------|-------------|----------------------|
| Mold temperature | 21 - 49 | °C | - |
| Zone 1 | 221 | °C | - |
| Zone 2 | 232 | °C | - |
| Zone 3 | 243 | °C | - |
| Nozzle temperature | 243 | °C | - |

Characteristics**Processing**

Injection Molding

Features

Copolymer

Certifications

Food contact, Food approval FDA 21 CFR

Applications

General Purpose

Regional Availability

North America