

EP548S

PP

Braskem

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	44	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
ASTM Data			
Melt Flow Index, MFI	44	g/10min	ASTM D 1238
Temperature	230	°C	-
Load	2.16	kg	-
Mechanical properties			
ISO Data			
Yield stress	28	MPa	ISO 527
Yield strain	7	%	ISO 527
Flexural modulus, 23°C	1250	MPa	ISO 178
Izod notched impact strength, +23°C	4.8	kJ/m ²	ISO 180/1A
Izod notched impact strength	3.7	kJ/m ²	ISO 180/1A
Temperature	-20	°C	-
Rockwell hardness	R 71	-	ISO 2039-2
ASTM Data			
Tensile Strength at Yield	27	MPa	ASTM D 638
Elongation at Yield	6	%	ASTM D 638
Shore D Hardness	71	-	ASTM D 2240
Izod Impact notched, 1/8 in	75	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	45	J/m	ASTM D 256
Temperature	-20	°C	-
Thermal properties			
ISO Data			
Temp. of deflection under load, 0.45 MPa	105	°C	ISO 75-1/-2
Vicat softening temperature, A	145	°C	ISO 306
ASTM Data			
DTUL @ 66 psi	108	°C	ASTM D 648
Vicat Temperature	145	°C	ASTM D 1525
Other properties			
Density	903	kg/m ³	ISO 1183
Density	903	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding

Features

Low Odor, Copolymer

Certifications

Food contact

Applications

Packaging

Regional Availability

North America, Europe, South and Central America