

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	6	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	1250	MPa	ISO 527
Yield stress	26	MPa	ISO 527
Yield strain	8	%	ISO 527
Strain at break	>50	%	ISO 527
Tensile creep modulus, 1000h	260	MPa	ISO 899-1
Charpy impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C	95	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	7.5	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	2.5	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, +23°C	7.5	kJ/m <sup>2</sup>	ISO 180/1A
Izod notched impact strength	2.5	kJ/m <sup>2</sup>	ISO 180/1A
Temperature	-30	°C	-
Ball indentation hardness	53	MPa	ISO 2039-1
<b>Thermal properties</b>			
<b>ISO Data</b>			
Melting temperature, 10°C/min	163	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	54	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	77	°C	ISO 75-1/-2
Vicat softening temperature, A	151	°C	ISO 306
Vicat softening temperature, B	66	°C	ISO 306
<b>Other properties</b>			
Density	910	kg/m <sup>3</sup>	ISO 1183

## Characteristics

### Processing

Injection Molding

### Delivery form

Pellets

### Features

Low Odor, Copolymer

### Certifications

Food contact, Food approval 1935/2004/EC, Food approval FDA 21 CFR

### Regional Availability

Europe, Asia Pacific, Near East/Africa