

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Melt Flow Index, MFI	38	g/10min	ASTM D 1238
Mold Shrinkage, MD	0.015	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.017	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Strength at Yield	23.5	MPa	ASTM D 638
Tensile Strength at Break	15	MPa	ASTM D 638
Elongation at Break	50	%	ASTM D 638
Flexural Modulus	1150	MPa	ASTM D 790
Rockwell Hardness	R 86	-	ASTM D 785
Izod Impact notched, 1/8 in	85	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	46	J/m	ASTM D 256
Temperature	-20	°C	-

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
UL 94 Flame rating	HB	-	UL 94
DTUL @ 66 psi	122	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	900	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Mold temperature	30	°C	-
Zone 1	190 - 230	°C	-
Injection pressure	6.9	MPa	-
Holding pressure	9.8	MPa	-

## Characteristics

### Processing

Injection Molding

### Special Characteristics

High impact or impact modified

### Features

Copolymer, Impact Copolymer

### Applications

Automotive, Electrical and Electronical

### Regional Availability

Asia Pacific