

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	10	g/10min	ASTM D 1238
Mold Shrinkage, MD	0.014	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.014	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength at Yield	20	MPa	ASTM D 638
Tensile Strength at Break	22.5	MPa	ASTM D 638
Elongation at Break	500	%	ASTM D 638
Flexural Modulus	870	MPa	ASTM D 790
Rockwell Hardness	R 68	-	ASTM D 785
Izod Impact notched, 1/8 in	550	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	80	J/m	ASTM D 256
Temperature	-20	°C	-

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
DTUL @ 66 psi	110	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	900	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Mold temperature	30	°C	-
Zone 1	190 - 230	°C	-
Injection pressure	6.9	MPa	-
Holding pressure	9.8	MPa	-

Characteristics

Processing

Injection Molding

Applications

Automotive

Special Characteristics

High impact or impact modified

Regional Availability

Asia Pacific

Features

Copolymer, Impact Copolymer