

Cosmoplene® AS164

PP

The Polyolefin Company (Singapore) Pte Ltd

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	1.2	g/10min	ASTM D 1238
Mold Shrinkage, MD	0.015	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.014	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength at Yield	28.5	MPa	ASTM D 638
Tensile Strength at Break	26	MPa	ASTM D 638
Elongation at Break	500	%	ASTM D 638
Flexural Modulus	1100	MPa	ASTM D 790
Rockwell Hardness	R 86	-	ASTM D 785
Izod Impact notched, 1/8 in	485	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	62	J/m	ASTM D 256
Temperature	-20	°C	-

Thermal properties	Value	Unit	Test Standard
ASTM Data			
DTUL @ 66 psi	117	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	900	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Mold temperature	30	°C	-
Zone 1	190 - 230	°C	-
Injection pressure	6.9	MPa	-
Holding pressure	9.8	MPa	-

Characteristics**Processing**

Injection Molding, Pipe/Tube Extrusion, Sheet Extrusion, Blow Molding

Special Characteristics

High impact or impact modified

Features

Copolymer, Impact Copolymer

Certifications

Food contact, Food approval FDA 21 CFR

Regional Availability

Asia Pacific