

LARTON MDT16-02

PPS-X

LATI Industria Termoplastici S.p.A.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577
Molding shrinkage, normal	0.6	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	14000	MPa	ISO 527
Stress at break	40	MPa	ISO 527
Strain at break	0.4	%	ISO 527
Charpy impact strength, +23°C	6	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	2	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	165	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	230	°C	ISO 75-1/-2
Vicat softening temperature, B	250	°C	ISO 306
Coeff. of linear therm. expansion, parallel	15	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	15	E-6/K	ISO 11359-1/-2

Other properties	Value	Unit	Test Standard
Density	2990	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	100 - 130	°C	-
Pre-drying - Time	3	h	-
Melt temperature	290 - 310	°C	-
Mold temperature	130 - 140	°C	-

Characteristics**Processing**

Injection Molding

Features

Low Smoke, Metal Detectable

Chemical Resistance

General Chemical Resistance

Regional Availability

Europe