

**LAPEX R G/20**

PPSU-GF

LATI Industria Termoplastici S.p.A.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577
Molding shrinkage, normal	0.7	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	5900	MPa	ISO 527
Stress at break	110	MPa	ISO 527
Strain at break	2.5	%	ISO 527
Charpy impact strength, +23°C	25	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	15	kJ/m <sup>2</sup>	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	210	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	220	°C	ISO 75-1/-2
Vicat softening temperature, B	220	°C	ISO 306
Coeff. of linear therm. expansion, parallel	25	E-6/K	ISO 11359-1/-2
<b>ASTM Data</b>			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.5	mm	-
Limiting Oxygen Index	38	%	ASTM D 2863

Electrical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Surface Resistivity	1E12	Ohm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1430	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	140 - 180	°C	-
Pre-drying - Time	3	h	-
Melt temperature	350 - 390	°C	-
Mold temperature	150 - 190	°C	-

**Characteristics****Processing**

Injection Molding

**Features**

Low Smoke

**Regional Availability**

Europe