

Product Texts

40% Glass Reinforced, Halogen free, Chlorine Content < 900 ppm

ISO 1043 PPS-GF40

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	0.2	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	0.5	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	15000	MPa	ISO 527
^[C] Stress at break	200	MPa	ISO 527
^[C] Strain at break	2	%	ISO 527
^[C] Charpy impact strength, +23°C	56	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	57	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	11	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	11	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	280	°C	ISO 11357-1/-3
^[C] Glass transition temperature, 10°C/min	90	°C	ISO 11357-1/-2
^[C] Temp. of deflection under load, 1.80 MPa	265	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	280	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	16	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	40	E-6/K	ISO 11359-1/-2
^[C] Burning Behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
^[C] Burning Behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	3.0	mm	-
Yellow Card available	yes	-	-

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	>1E15	Ohm	IEC 62631-3-2
^[C] Electric strength	32	kV/mm	IEC 60243-1
^[C] Comparative tracking index	175	-	IEC 60112

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Humidity absorption	0.04	%	Sim. to ISO 62
^[C] Density	1650	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Processing

Injection Molding

Special Characteristics

Flame retardant

Xytron™ G4012T

PPS-GF40

Envalior

Delivery form

Granules

Regional Availability

North America, Europe, Asia Pacific

Other text information

Injection molding

[Injection Molding Recommendations](#)

[Hot runner recommendations for molding high heat performance Engineering Materials](#)

[Recommendations for machining Xytron](#)