

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Strength	190	MPa	ISO 527
Strain at break	1.7	%	ISO 527
Flexural modulus, 23°C	15000	MPa	ISO 178
Charpy impact strength, +23°C	45	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	11	kJ/m <sup>2</sup>	ISO 179/1eA
Rockwell hardness	R 122	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	278	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	260	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	23	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	35	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.2	mm	-

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Relative permittivity, 1MHz	3.6	-	IEC 62631-2-1
Dissipation factor, 1MHz	20	E-4	IEC 62631-2-1
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Electric strength	25	kV/mm	IEC 60243-1

Other properties	Value	Unit	Test Standard
Density	1660	kg/m <sup>3</sup>	ISO 1183

## Characteristics

### Delivery form

Black, Natural Color

### Special Characteristics

High impact or impact modified

### Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa