

**KEBABLEND / M 48/90 PPS**

PPS

Barlog plastics GmbH

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melting temperature, 10°C/min	<b>285</b>	°C	ISO 11357-1/-3

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>5150</b>	kg/m <sup>3</sup>	ISO 1183

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	<b>120</b>	°C	-
Pre-drying - Time	<b>4 - 8</b>	h	-
Melt temperature	<b>300 - 330</b>	°C	-
Mold temperature	<b>140 - 160</b>	°C	-
Back pressure	<b>4 - 8</b>	MPa	-

**Characteristics****Processing**

Injection Molding

**Features**

Thermal Stability

**Applications**

Automotive, Electrical and Electronical

**Regional Availability**

Europe