

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	25	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	1.3	%	ISO 294-4, 2577
Molding shrinkage, normal	1.3	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	1000	MPa	ISO 527
Yield stress	20	MPa	ISO 527
Yield strain	6.5	%	ISO 527
Strain at break	>50	%	ISO 527
Flexural modulus, 23°C	950	MPa	ISO 178
Charpy notched impact strength, +23°C	12	kJ/m ²	ISO 179/1eA
Ball indentation hardness	42	MPa	ISO 2039-1

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	167	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	46	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	76	°C	ISO 75-1/-2
Vicat softening temperature, A	142	°C	ISO 306

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	220 - 280	°C	-

Characteristics

Processing

Injection Molding

Special Characteristics

Anti-static, High impact or impact modified

Features

Nucleated, Copolymer, Impact Copolymer

Chemical Resistance

Oxidation Resistance

Certifications

Food contact, Food approval FDA 21 CFR

Applications

Packaging

Regional Availability

North America, Asia Pacific, Near East/Africa