

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	0.25	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Yield stress	31	MPa	ISO 527
Yield strain	8	%	ISO 527
Flexural modulus, 23°C	1800	MPa	ISO 178
Charpy notched impact strength, +23°C	50	kJ/m ²	ISO 179/1eA

Processing Recommendation Extrusion	Value	Unit	Test Standard
Melt temperature	210 - 230	°C	-
Zone 1	200 - 220	°C	-
Nozzle temperature	210 - 220	°C	-

Characteristics

Processing

Pipe/Tube Extrusion, Profile Extrusion, Other Extrusion

Special Characteristics

High impact or impact modified

Features

Copolymer

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa