

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	15	g/10min	ISO 1133
Temperature	250	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	1.1	%	ISO 294-4, 2577
Molding shrinkage, normal	1.1	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Yield stress	18	MPa	ISO 527
Strain at break	400	%	ISO 527
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	160	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	50	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	74	°C	ISO 75-1/-2

Other properties	Value	Unit	Test Standard
Density	920	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	220	°C	-
Mold temperature	35	°C	-

Characteristics

Processing

Injection Molding

Delivery form

Black

Special Characteristics

High impact or impact modified

Applications

Automotive

Regional Availability

Europe