

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0025	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Modulus	13790	MPa	ASTM D 638
Tensile Strength	117	MPa	ASTM D 638
Flexural Modulus	12410	MPa	ASTM D 790
Flexural Strength	186	MPa	ASTM D 790
Electrical properties			
ASTM Data			
Surface Resistivity	10000	Ohm	ASTM D 257
Volume Resistivity	10	Ohm*cm	ASTM D 257
Other properties			
Density	1600	kg/m ³	ASTM D 792
Moisture Content	0.04	%	-
Processing Recommendation Injection Molding			
Pre-drying - Temperature	149	°C	-
Pre-drying - Time	6	h	-
Melt temperature	307 - 329	°C	-
Mold temperature	135 - 177	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific