

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	10000	MPa	ISO 527
Stress at break	150	MPa	ISO 527
Strain at break	2.5	%	ISO 527
Charpy impact strength, +23°C	60	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	14	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	280	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	255	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	22	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	33	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.4	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Surface resistivity	1E14	Ohm	IEC 62631-3-2

Other properties	Value	Unit	Test Standard
Water absorption	0.02	%	Sim. to ISO 62
Density	1520	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120 - 140	°C	-
Pre-drying - Time	4 - 8	h	-
Processing humidity	≤0.02	%	-
Melt temperature	320 - 340	°C	-
Mold temperature	140 - 180	°C	-
Injection pressure	<1	MPa	-

Characteristics

Processing

Injection Molding

Special Characteristics

High impact or impact modified, Heat stabilized or stable to heat

Chemical Resistance

General Chemical Resistance, Hydrolytically Stable

Applications

Aircraft and Aerospace, Automotive, Electrical and Electronical

Regional Availability

Europe