

4TECH 9S22110

PPO-GF10

4Plas

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	4750	MPa	ISO 527
Stress at break	70	MPa	ISO 527
Strain at break	3	%	ISO 527
Izod notched impact strength, +23°C	9	kJ/m ²	ISO 180/1A
Izod notched impact strength Temperature	7	kJ/m ²	ISO 180/1A
	-30	°C	-

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	170	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	115	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	125	°C	ISO 75-1/-2
Vicat softening temperature, B	125	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn. Thickness tested	HB	class	IEC 60695-11-10
	1.6	mm	-
Burning behav. at thickness h Thickness tested	HB	class	IEC 60695-11-10
	0.8	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Comparative tracking index	250	-	IEC 60112

Other properties	Value	Unit	Test Standard
Density	1110	kg/m ³	ISO 1183
Moisture Content	0.2	%	-

Characteristics**Regional Availability**

Europe