

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577
Molding shrinkage, normal	0.6	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	7800	MPa	ISO 527
Stress at break	95	MPa	ISO 527
Strain at break	2	%	ISO 527
Charpy impact strength, +23°C	25	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	7	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	130	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	140	°C	ISO 75-1/-2
Vicat softening temperature, B	140	°C	ISO 306
Coeff. of linear therm. expansion, parallel	25	E-6/K	ISO 11359-1/-2
ASTM Data			
Limiting Oxygen Index	26	%	ASTM D 2863

Electrical properties	Value	Unit	Test Standard
ISO Data			
Comparative tracking index	225	-	IEC 60112
ASTM Data			
Surface Resistivity	1E12	Ohm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1290	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	100 - 110	°C	-
Pre-drying - Time	3	h	-
Melt temperature	270 - 300	°C	-
Mold temperature	80 - 90	°C	-

Characteristics

Processing

Injection Molding

Features

Thermal Stability

Regional Availability

Europe