

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577
Molding shrinkage, normal	0.6	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	6900	MPa	ISO 527
Stress at break	90	MPa	ISO 527
Strain at break	2	%	ISO 527
Charpy impact strength, +23°C	25	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	7	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	125	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	130	°C	ISO 75-1/-2
Vicat softening temperature, B	130	°C	ISO 306
Coeff. of linear therm. expansion, parallel	25	E-6/K	ISO 11359-1/-2
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (1)	2	mm	-
ASTM Data			
UL 94 Flame rating	V-1	-	UL 94
Thickness tested	1.5	mm	-
Limiting Oxygen Index	31	%	ASTM D 2863
Electrical properties			
ISO Data			
Comparative tracking index	250	-	IEC 60112
ASTM Data			
Surface Resistivity	1E12	Ohm	ASTM D 257
Other properties			
Density	1240	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	100 - 110	°C	-
Pre-drying - Time	3	h	-
Melt temperature	260 - 290	°C	-
Mold temperature	80 - 90	°C	-

Characteristics

Processing

Injection Molding

Regional Availability

Europe

Additives

Flame retarding agent