

**LUCON PO-6063**

PPO-(CF+GF)...

LG Chem

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Melt Flow Index, MFI	<b>37</b>	g/10min	ASTM D 1238
Temperature	<b>300</b>	°C	-
Load	<b>10</b>	kg	-
Mold Shrinkage, MD	<b>0.002</b>	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
<b>ASTM Data</b>			
Tensile Strength at Yield	<b>98.1</b>	MPa	ASTM D 638
Elongation at Break	<b>2.5</b>	%	ASTM D 638
Flexural Modulus	<b>9516</b>	MPa	ASTM D 790
Flexural Strength	<b>142</b>	MPa	ASTM D 790
Izod Impact notched, 1/8 in	<b>58.9</b>	J/m	ASTM D 256
<b>Thermal properties</b>			
<b>ASTM Data</b>			
DTUL @ 264 psi	<b>131</b>	°C	ASTM D 648
<b>Electrical properties</b>			
<b>ASTM Data</b>			
Surface Resistivity	<b>1000000</b>	Ohm	ASTM D 257
<b>Other properties</b>			
Density	<b>1250</b>	kg/m <sup>3</sup>	ASTM D 792
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	<b>90 - 110</b>	°C	-
Pre-drying - Time	<b>4 - 5</b>	h	-
Melt temperature	<b>280 - 300</b>	°C	-
Mold temperature	<b>90 - 120</b>	°C	-
Zone 1	<b>270 - 290</b>	°C	-
Zone 2	<b>280 - 300</b>	°C	-
Zone 3	<b>280 - 310</b>	°C	-
Nozzle temperature	<b>280 - 300</b>	°C	-
Screw speed	<b>40 - 60</b>	rpm	-
Back pressure	<b>0 - 1</b>	MPa	-

**Characteristics****Processing**

Injection Molding

**Features**

Low Warpage

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America