

Xyron™ L524V

PPE-X40

Asahi Kasei

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Strength	70	MPa	ISO 527
Flexural modulus, 23°C	8440	MPa	ISO 178
Flexural strength	128	MPa	ISO 178
Charpy notched impact strength, +23°C	3	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	118	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	30	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn. Thickness tested	V-1 1.6	class mm	IEC 60695-11-10 -
ASTM Data			
DTUL @ 264 psi	120	°C	ASTM D 648

Electrical properties	Value	Unit	Test Standard
ISO Data			
Relative permittivity, 100Hz	3.4	-	IEC 62631-2-1
Relative permittivity, 1MHz	3.3	-	IEC 62631-2-1
Dissipation factor, 100Hz	60	E-4	IEC 62631-2-1
Dissipation factor, 1MHz	90	E-4	IEC 62631-2-1
Volume resistivity	1E14	Ohm*m	IEC 62631-3-1
Surface resistivity	1E16	Ohm	IEC 62631-3-2

Other properties	Value	Unit	Test Standard
Density	1430	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	90 - 100	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	250 - 300	°C	-
Mold temperature	60 - 90	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Features

Low Warpage