

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Strength	83	MPa	ISO 527
Flexural modulus, 23°C	11000	MPa	ISO 178
Flexural strength	127	MPa	ISO 178
Charpy notched impact strength, +23°C	5	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	118	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	30	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.6	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	10	Ohm*m	IEC 62631-3-1
Surface resistivity	1000	Ohm	IEC 62631-3-2

Other properties	Value	Unit	Test Standard
Density	1300	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	90 - 100	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	250 - 300	°C	-
Mold temperature	60 - 90	°C	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

Increased electrical conductivity