

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.2	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	14500	MPa	ISO 527
Stress at break	230	MPa	ISO 527
Strain at break	2	%	ISO 527
Flexural modulus, 23°C	12000	MPa	ISO 178
Charpy impact strength, +23°C	80	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	20	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	289	°C	ISO 75-1/-2
Other properties			
ISO Data			
Density	1530	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
ISO Data			
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	4	h	-
Melt temperature	300 - 330	°C	-
Mold temperature	140 - 180	°C	-
Back pressure	1	MPa	-

Characteristics

Processing

Injection Molding

Delivery form

Pellets

Special Characteristics

Heat stabilized or stable to heat

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa