

AKROMID® T5 GF 30 6 black (8006)

PPA-GF30

Akro-Plastic GmbH

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.5 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.8 / *	%	ISO 294-4, 2577

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	12000 / -	MPa	ISO 527
Stress at break	200 / -	MPa	ISO 527
Strain at break	2.4 / -	%	ISO 527
Charpy impact strength, +23°C	55 / -	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	8 / -	kJ/m ²	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	325 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	270 / *	°C	ISO 75-1/-2

Other properties	dry / cond	Unit	Test Standard
Density	1400 / -	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	340	°C	-
Mold temperature	130	°C	-
Injection pressure	75	MPa	-

Characteristics**Processing**

Injection Molding

Delivery form

Black

Special Characteristics

Heat stabilized or stable to heat

Chemical Resistance

General Chemical Resistance

Regional Availability

Europe, Asia Pacific