

**RTP 4004 FR A HS**

PPA-GF25

RTP Company

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Mold Shrinkage, MD	<b>0.003</b>	mm/mm	ASTM D 955

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Tensile Modulus	<b>12070</b>	MPa	ASTM D 638
Tensile Strength	<b>138</b>	MPa	ASTM D 638
Flexural Modulus	<b>11030</b>	MPa	ASTM D 790
Flexural Strength	<b>186</b>	MPa	ASTM D 790
Izod Impact notched, 1/8 in	<b>64.1</b>	J/m	ASTM D 256

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
UL 94 Flame rating	<b>V-0</b>	-	UL 94
Thickness tested	<b>0.794</b>	mm	-
DTUL @ 264 psi	<b>252</b>	°C	ASTM D 648

<b>Electrical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Volume Resistivity	<b>&gt;1E15</b>	Ohm*cm	ASTM D 257

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Water Absorption, 24hr	<b>0.2</b>	%	ASTM D 570
Density	<b>1680</b>	kg/m <sup>3</sup>	ASTM D 792
Moisture Content	<b>0.05</b>	%	-

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	<b>107</b>	°C	-
Pre-drying - Time	<b>4 - 6</b>	h	-
Melt temperature	<b>302 - 329</b>	°C	-
Mold temperature	<b>135 - 163</b>	°C	-
Injection pressure	<b>68.9 - 124</b>	MPa	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific

**Special Characteristics**

Flame retardant, Heat stabilized or stable to heat