

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Melt Flow Index, MFI	20	g/10min	ASTM D 1238
Temperature	230	°C	-
Load	2.16	kg	-
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Modulus	4650	MPa	ASTM D 638
Tensile Strength	31	MPa	ASTM D 638
Elongation at Yield	9	%	ASTM D 638
Flexural Modulus	4480	MPa	ASTM D 790
Flexural Strength	53.1	MPa	ASTM D 790
Rockwell Hardness	R 97	-	ASTM D 785
Izod Impact notched, 1/8 in	27	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
DTUL @ 66 psi	146	°C	ASTM D 648
DTUL @ 264 psi	116	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	0.03	%	ASTM D 570
Density	1290	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	77	°C	-
Pre-drying - Time	2	h	-
Processing humidity	≤0.2	%	-
Melt temperature	199 - 232	°C	-
Mold temperature	32 - 71	°C	-
Zone 1	199 - 210	°C	-
Zone 2	204 - 227	°C	-
Zone 3	182 - 210	°C	-
Nozzle temperature	182 - 193	°C	-
Back pressure	0 - 0.689	MPa	-

## Characteristics

### Processing

Injection Molding

### Features

Homopolymer

### Delivery form

Pellets

### Regional Availability

North America