

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	1.5	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	3200	MPa	ISO 527
Yield stress	27	MPa	ISO 527
Flexural modulus, 23°C	2900	MPa	ISO 178
Charpy impact strength, +23°C	40	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	5	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal properties</b>			
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	65	°C	ISO 75-1/-2
<b>Other properties</b>			
<b>ISO Data</b>			
Density	1240	kg/m <sup>3</sup>	ISO 1183
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	80 - 100	°C	-
Pre-drying - Time	2 - 4	h	-
Mold temperature	30 - 50	°C	-
Zone 1	220 - 260	°C	-

## Characteristics

### Processing

Injection Molding, Profile Extrusion

### Features

Copolymer

### Delivery form

Natural Color

### Regional Availability

Europe