

**RTP 127 HB**

PP-T40

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.009	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Modulus	5171	MPa	ASTM D 638
Tensile Strength	30.3	MPa	ASTM D 638
Flexural Modulus	3930	MPa	ASTM D 790
Flexural Strength	53.8	MPa	ASTM D 790
Izod Impact notched, 1/8 in	42.7	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 66 psi	132	°C	ASTM D 648
DTUL @ 264 psi	82.2	°C	ASTM D 648

Electrical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Volume Resistivity	>1E15	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	0.03	%	ASTM D 570
Density	1250	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	79.4	°C	-
Pre-drying - Time	2	h	-
Melt temperature	191 - 232	°C	-
Mold temperature	32.2 - 65.6	°C	-
Injection pressure	68.9 - 103	MPa	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific