

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	1.4	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Yield stress	28	MPa	ISO 527
Strain at break	15	%	ISO 527
Flexural modulus, 23°C	3300	MPa	ISO 178
Charpy impact strength, +23°C	30	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	4	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Vicat softening temperature, A	152	°C	ISO 306

Other properties	Value	Unit	Test Standard
Density	1150	kg/m ³	ISO 1183

Processing Recommendation Extrusion	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	3	h	-
Melt temperature	200 - 210	°C	-
Feed temperature	15 - 40	°C	-
Zone 1	180 - 190	°C	-
Zone 2	190 - 200	°C	-
Zone 3	200 - 210	°C	-
Nozzle temperature	200 - 210	°C	-

Characteristics

Processing

Pipe/Tube Extrusion, Profile Extrusion, Other Extrusion, Blow Molding

Delivery form

Black

Special Characteristics

U.V. stabilized or stable to weather

Chemical Resistance

Oxidation Resistance

Applications

Automotive

Regional Availability

Europe, Asia Pacific, South and Central America, Near East/Africa