

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	2.5	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Mechanical properties			
ISO Data			
Tensile Modulus	1900	MPa	ISO 527
Tensile Strength	23	MPa	ISO 527
Charpy notched impact strength, +23°C	7	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 0.45 MPa	80	°C	ISO 75-1/-2
Processing Recommendation Injection Molding			
Pre-drying - Temperature	60 - 80	°C	-
Pre-drying - Time	2 - 4	h	-
Mold temperature	30 - 50	°C	-
Zone 1	220 - 260	°C	-

Characteristics

Processing

Injection Molding

Certifications

Recycled Resin Content

Features

Copolymer

Regional Availability

Europe