

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	20	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	2.0	%	ISO 294-4, 2577
Molding shrinkage, normal	2.1	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	2000	MPa	ISO 527
Tensile Strength	20	MPa	ISO 527
Flexural modulus, 23°C	1850	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	18	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	99	°C	ISO 75-1/-2
Vicat softening temperature, B	125	°C	ISO 306
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Other properties			
Density	1110	kg/m ³	ISO 1183

Characteristics

Processing

Injection Molding

Delivery form

Natural Color

Special Characteristics

High impact or impact modified

Applications

General Purpose

Regional Availability

Europe