

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	29	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Mechanical properties			
ISO Data			
Yield stress	18	MPa	ISO 527
Flexural modulus, 23°C	1700	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	8	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Vicat softening temperature, A	134	°C	ISO 306
Other properties			
Density	1050	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	3	h	-
Melt temperature	200 - 250	°C	-
Mold temperature	30 - 50	°C	-
Injection pressure	90 - 130	MPa	-

Characteristics

Processing

Injection Molding

Chemical Resistance

Oxidation Resistance

Special Characteristics

U.V. stabilized or stable to weather

Applications

Automotive

Features

Copolymer

Regional Availability

Europe, Asia Pacific, South and Central America, Near East/Africa