

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	13	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Yield stress	25	MPa	ISO 527
Strain at break	5	%	ISO 527
Flexural modulus, 23°C	2700	MPa	ISO 178
Charpy impact strength, +23°C	35	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	4.5	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Vicat softening temperature, A	150	°C	ISO 306

Other properties	Value	Unit	Test Standard
Density	1040	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	3	h	-
Melt temperature	200 - 250	°C	-
Mold temperature	30 - 50	°C	-
Injection pressure	90 - 130	MPa	-

Characteristics

Processing

Injection Molding

Delivery form

Black

Special Characteristics

U.V. stabilized or stable to weather

Applications

Automotive

Regional Availability

Europe, Asia Pacific, South and Central America, Near East/Africa