

RTP 128 FR

PP-T20

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	4	g/10min	ASTM D 1238
Temperature	230	°C	-
Load	2.16	kg	-
Mold Shrinkage, MD	0.01	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	3447	MPa	ASTM D 638
Tensile Strength	26.2	MPa	ASTM D 638
Flexural Modulus	3241	MPa	ASTM D 790
Flexural Strength	50.3	MPa	ASTM D 790
Izod Impact notched, 1/8 in	26.7	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 66 psi	110	°C	ASTM D 648
DTUL @ 264 psi	76.7	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	0.03	%	ASTM D 570
Density	1450	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	79.4	°C	-
Pre-drying - Time	2	h	-
Melt temperature	191 - 232	°C	-
Mold temperature	32.2 - 65.6	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

Flame retardant