

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melt volume-flow rate, MVR	<b>5</b>	cm <sup>3</sup> /10min	ISO 1133
Temperature	<b>230</b>	°C	-
Load	<b>2.16</b>	kg	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	<b>2400</b>	MPa	ISO 527
<sup>[C]</sup> Yield stress	<b>20</b>	MPa	ISO 527
<sup>[C]</sup> Yield strain	<b>2</b>	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	<b>35</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	<b>13</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	<b>10</b>	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Charpy notched impact strength, -30°C	<b>2</b>	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	<b>53</b>	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	<b>83</b>	°C	ISO 75-1/-2
<sup>[C]</sup> Vicat softening temperature, B	<b>59</b>	°C	ISO 306
<sup>[C]</sup> Burning Behav. at 1.5 mm nom. thickn.	<b>V-0</b>	class	IEC 60695-11-10
Thickness tested	<b>1.5</b>	mm	-
Yellow Card available	<b>yes</b>	-	-
<sup>[C]</sup> Burning Behav. at thickness h	<b>V-0</b>	class	IEC 60695-11-10
Thickness tested	<b>0.8</b>	mm	-
Yellow Card available	<b>yes</b>	-	-
<sup>[C]</sup> Burning Behav. 5V at thickness h	<b>5VA</b>	class	IEC 60695-11-20
Thickness tested	<b>2.0</b>	mm	-
Yellow Card available	<b>yes</b>	-	-

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Comparative tracking index	<b>600</b>	-	IEC 60112

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
<sup>[C]</sup> Density	<b>1390</b>	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics**

**Processing**

Injection Molding

**Special Characteristics**

Flame retardant

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa