

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	6.7	g/10min	ASTM D 1238
Temperature	230	°C	-
Load	2.16	kg	-

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength at Yield	24.5	MPa	ASTM D 638
Flexural Modulus	1650	MPa	ASTM D 790
Gardner Impact	23.2	J	ASTM D 2794,4226,5420
Izod Impact notched, 1/8 in	110	J/m	ASTM D 256

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	82 - 104	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	199 - 227	°C	-
Mold temperature	21 - 49	°C	-
Zone 1	177 - 221	°C	-
Zone 2	177 - 221	°C	-
Zone 3	177 - 221	°C	-
Back pressure	0.138 - 2.07	MPa	-

Characteristics

Processing

Injection Molding

Delivery form

Pellets, Black

Special Characteristics

High impact or impact modified, U.V. stabilized or stable to weather

Regional Availability

North America