

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	7	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.9	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Flexural modulus, 23°C	1700	MPa	ISO 178
Izod notched impact strength, +23°C	4	kJ/m ²	ISO 180/1A

Other properties	Value	Unit	Test Standard
Density	1060	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	60 - 80	°C	-
Pre-drying - Time	2 - 4	h	-
Mold temperature	30 - 50	°C	-
Zone 1	220 - 260	°C	-

Characteristics

Processing

Injection Molding

Certifications

Recycled Resin Content

Delivery form

Black

Regional Availability

Europe