

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	<b>11</b>	g/10min	ISO 1133
Temperature	<b>230</b>	°C	-
Load	<b>2.16</b>	kg	-
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Yield strain	<b>6</b>	%	ISO 527
Strain at break	<b>24</b>	%	ISO 527
Flexural modulus, 23°C	<b>1700</b>	MPa	ISO 178
Izod notched impact strength, +23°C	<b>7</b>	kJ/m <sup>2</sup>	ISO 180/1A
<b>Thermal properties</b>			
<b>ISO Data</b>			
Temp. of deflection under load, 0.45 MPa	<b>97</b>	°C	ISO 75-1/-2
<b>Other properties</b>			
<b>ISO Data</b>			
Density	<b>1100</b>	kg/m <sup>3</sup>	ISO 1183
<b>Processing Recommendation Injection Molding</b>			
<b>ISO Data</b>			
Pre-drying - Temperature	<b>60 - 80</b>	°C	-
Pre-drying - Time	<b>2 - 4</b>	h	-
Mold temperature	<b>30 - 50</b>	°C	-
Zone 1	<b>220 - 260</b>	°C	-

**Characteristics**

**Processing**

Injection Molding

**Delivery form**

Black

**Features**

Copolymer

**Certifications**

Recycled Resin Content

**Regional Availability**

Europe