

**POLYlux 3809S FR**  
(PC+PBT)

Polykemi AB

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Molding shrinkage, parallel	<b>0.4</b>	%	ISO 294-4, 2577
Molding shrinkage, normal	<b>0.8</b>	%	ISO 294-4, 2577

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Tensile Strength	<b>40</b>	MPa	ISO 527
Yield strain	<b>5</b>	%	ISO 527
Flexural modulus, 23°C	<b>2300</b>	MPa	ISO 178
Charpy impact strength, +23°C	<b>N</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C	<b>N</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	<b>13</b>	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	<b>10</b>	kJ/m <sup>2</sup>	ISO 179/1eA

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	<b>81</b>	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	<b>90</b>	°C	ISO 75-1/-2
Vicat softening temperature, A	<b>134</b>	°C	ISO 306
Vicat softening temperature, B	<b>110</b>	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	<b>V-0</b>	class	IEC 60695-11-10
Thickness tested	<b>1.6</b>	mm	-

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>1290</b>	kg/m <sup>3</sup>	ISO 1183

**Characteristics**

**Processing**

Injection Molding

**Regional Availability**

Europe, Asia Pacific

**Special Characteristics**

Flame retardant