

SLOVALEN® PC 11 B 70

PP-MX70

Plastcom, spol. s r.o.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	0.5	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Molding shrinkage, normal	0.4	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2100	MPa	ISO 527
Tensile Strength	12	MPa	ISO 527
Flexural modulus, 23°C	2200	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	14	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	136	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	55	°C	ISO 75-1/-2
Vicat softening temperature, B	135	°C	ISO 306

Other properties	Value	Unit	Test Standard
Density	1900	kg/m ³	ISO 1183

Characteristics**Processing**

Injection Molding, Other Extrusion

Regional Availability

Europe

Delivery form

Natural Color