

NAXALOY™ 780GF11

(PC+PBT)-GF11

MRC Polymers, Inc.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	18	g/10min	ISO 1133
Temperature	250	°C	-
Load	5	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Yield stress	78	MPa	ISO 527
Flexural modulus, 23°C	3750	MPa	ISO 178
Flexural strength	117	MPa	ISO 178
Izod notched impact strength, +23°C	8	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	99	°C	ISO 75-1/-2

Other properties	Value	Unit	Test Standard
Density	1270	kg/m ³	ISO 1183

Characteristics**Delivery form**

Black, Natural Color

Regional Availability

North America

Applications

Automotive