

LONoy 1300

(PC+PBT)

Kingfa Sci. & Tech.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	40	g/10min	ASTM D 1238
Mold Shrinkage, MD	0.009	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength	55	MPa	ASTM D 638
Elongation at Break	90	%	ASTM D 638
Flexural Modulus	2200	MPa	ASTM D 790
Flexural Strength	80	MPa	ASTM D 790
Rockwell Hardness	R 118	-	ASTM D 785
Izod Impact notched, 1/8 in	673	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.6	mm	-
DTUL @ 66 psi	107	°C	ASTM D 648
DTUL @ 264 psi	98	°C	ASTM D 648

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Dielectric Strength, Short Time	28	kV/mm	ASTM D 149
Surface Resistivity	1E15	Ohm	ASTM D 257
Volume Resistivity	>1E15	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	0.12	%	ASTM D 570
Density	1210	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding

Delivery form

Pellets

Special Characteristics

U.V. stabilized or stable to weather

Applications

Automotive, IT / Business Machine

Regional Availability

Asia Pacific