

**LONoy 1200**

(PC+PBT)

Kingfa Sci. &amp; Tech.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Melt Flow Index, MFI	45	g/10min	ASTM D 1238
Temperature	260	°C	-
Load	5	kg	-
Mold Shrinkage, MD	0.007	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Strength	55	MPa	ASTM D 638
Elongation at Break	80	%	ASTM D 638
Flexural Modulus	2200	MPa	ASTM D 790
Flexural Strength	80	MPa	ASTM D 790
Rockwell Hardness	R 115	-	ASTM D 785
Izod Impact notched, 1/8 in	673	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	N	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
DTUL @ 66 psi	110	°C	ASTM D 648
DTUL @ 264 psi	83	°C	ASTM D 648

Electrical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Dielectric Strength, Short Time	28	kV/mm	ASTM D 149
Surface Resistivity	1E15	Ohm	ASTM D 257
Volume Resistivity	>1E15	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	0.12	%	ASTM D 570
Density	1230	kg/m <sup>3</sup>	ASTM D 792

**Characteristics****Processing**

Injection Molding

**Delivery form**

Pellets

**Special Characteristics**

U.V. stabilized or stable to weather

**Applications**

Automotive, IT / Business Machine

**Regional Availability**

Asia Pacific