

**Hybrid B2025IU**  
(PC+PBT)

Ravago Manufacturing Americas

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Melt Flow Index, MFI	<b>25</b>	g/10min	ASTM D 1238
Temperature	<b>260</b>	°C	-
Load	<b>3.8</b>	kg	-
Mold Shrinkage, MD	<b>0.0075</b>	mm/mm	ASTM D 955

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Tensile Strength at Yield	<b>51.7</b>	MPa	ASTM D 638
Flexural Modulus	<b>1930</b>	MPa	ASTM D 790
Izod Impact notched, 1/8 in	<b>750</b>	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	<b>480</b>	J/m	ASTM D 256
Temperature	<b>-50</b>	°C	-

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
DTUL @ 264 psi	<b>88.9</b>	°C	ASTM D 648

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>1170</b>	kg/m <sup>3</sup>	ASTM D 792

**Characteristics****Processing**

Injection Molding

**Delivery form**

Pellets

**Special Characteristics**

High impact or impact modified, U.V. stabilized or stable to weather

**Regional Availability**

North America