

C6225N-NA

(PC+PBT)

Pontex Polyblend Co., Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	20	g/10min	ASTM D 1238
Mold Shrinkage, MD	0.7	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength	49	MPa	ASTM D 638
Flexural Modulus	1962	MPa	ASTM D 790
Flexural Strength	78.5	MPa	ASTM D 790
Izod Impact notched, 1/8 in	491	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
DTUL @ 264 psi	90	°C	ASTM D 648

Characteristics**Regional Availability**

Asia Pacific